1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: NITROGEN (Liquid/Refrigerated)
Chemical formula: N2
Synonyms: Nitrogen (refrigerated), Liquid Nitrogen, Cryogenic Liquid Nitrogen, LIN, Nitrogen
Use of the substance/preparation: General Industrial
Manufacturer/Importer/Distributor: Air Products South Africa (Pty)Ltd.
    Silver Stream Business Park, 1st Floor, Building 3
    10 Muswell Road South
    Bryanston, 2191
Telephone: +27 (0)11 570 5000 (Head Office)
          +27 (0)11 977 6444 (Customer Care Cylinders)
          0800 023 298 (Engineering / Bulk Services)
Emergency telephone Number (24h): 0800 650 315

2. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Concentration (Volume)</th>
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<tr>
<td>Nitrogen</td>
<td>7727-37-9</td>
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</table>

Concentration is nominal. For the exact product composition, please refer to Air Products technical specifications.

3. HAZARDS IDENTIFICATION

Main Hazard / Emergency Overview
Extremely cold liquid and gas under pressure.
Direct contact with liquid can cause frostbite.
Simple asphyxiant - Can cause rapid suffocation.
Avoid breathing gas
Self contained breathing apparatus (SCBA) may be required.

Potential Health Effects

- **Inhalation**: In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.

- **Eye contact**: Contact with liquid may cause cold burns/frostbite.

- **Skin contact**: Contact with liquid may cause cold burns/frostbite. May cause severe frostbite.

- **Ingestion**: Ingestion not considered a potential route of exposure.

- **Chronic Health Hazard**: Not applicable.

- **Aggravated Medical Condition**: None.

- **Target Organs**: None

- **Symptoms**: Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.

4. FIRST AID MEASURES

- **General advice**: Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.

- **Eye contact**: In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Keep eye wide open while rinsing.

- **Skin contact**: In case of frostbite, obtain medical treatment immediately. As soon as practical, place the affected area in a warm water bath which has a temperature not to exceed 40 °C. Do not rub frozen parts as tissue damage may result. Cover wound with sterile dressing.

- **Ingestion**: Ingestion not considered a potential route of exposure.

- **Inhalation**: Move to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. In case of shortness of breath, give oxygen.
SAFETY DATA SHEET – Nitrogen (Liquid/Refrigerated)

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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: All known extinguishing media can be used.
Specific hazards: Spill will rapidly vaporize forming an oxygen deficient vapor cloud. Vapor cloud may obscure visibility. Do not direct water spray at container vent. Move away from container and cool with water from a protected position. Keep containers and surroundings cool with water spray.
Special protective equipment: Wear self-contained breathing apparatus for fire fighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions: Evacuate personnel to safe areas. Ventilate the area. Monitor oxygen level. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
Environmental precautions: Prevent further leakage or spillage. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Do not discharge into any place where its accumulation could be dangerous.
Methods for cleaning up: Ventilate the area.
Additional advice: If possible, stop flow of product. Increase ventilation to the release area and monitor oxygen level. Vapor cloud may obscure visibility. Do not spray water directly at leak. If leak is from cylinder or cylinder valve, call the Air Products emergency telephone number. If the leak is in the user's system, close the cylinder valve and safely vent the pressure before attempting repairs.

7. HANDLING AND STORAGE

Handling
Know and understand the properties and hazards of the product before use. Only experienced and properly instructed persons should handle compressed gases/cryogenic liquids. Before using the product, determine its identity by reading the label. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. Before connecting the container, check the complete gas system for suitability, particularly for pressure rating and materials. Before connecting the container for use, ensure that back feed from the system into the container is prevented. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Do not remove or interchange connections. Ensure the complete gas system has been checked for leaks before use. Prevent entrapment of cryogenic liquid in closed systems not protected with relief device. A small quantity of liquid produces large volumes of vaporized gas at atmospheric pressure. Containers used in shipment, storage, and transfer of cryogenic liquid are specially designed, well-insulated containers equipped with a pressure relief device and valves to control pressure. Under normal conditions, these containers will periodically vent product to limit pressure build-up. Ensure that the container is in a well-ventilated area to avoid creating an oxygen-deficient atmosphere. Use adequate pressure relief in systems and piping to prevent pressure build-up; liquid in a closed container can generate extremely high pressures when vaporized by warming.

Employ suitable pressure regulating devices on all containers when the gas is being emitted to systems with lower pressure rating than that of the container. Only transfer lines designed for cryogenic liquids shall be used. Do not subject containers to abnormal mechanical shocks which may cause damage to their valve or safety devices.

When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. When doubt exists as to the correct handling procedure for a particular gas, contact the supplier.

Storage
Do not allow storage temperature to exceed 50°C. Containers should be stored in a purpose built compound which should be well ventilated, preferably in the open air. Full containers should be stored so that oldest stock is used first. Do not store in a confined space. Full and empty cylinders should be segregated. Store containers in location free from fire risk and away from sources of heat and ignition. Return empty containers in a timely manner. Stored containers should be periodically checked for general condition and leakage. Protect containers stored in the open against rusting and extremes of weather. Containers should not be stored in conditions likely to encourage corrosion. Cryogenic containers are equipped with pressure relief devices to control internal pressure. Under normal conditions these containers will periodically vent product. All vents should be piped to the exterior of the building. Observe all regulations and local requirements regarding storage of containers.

For further information on storage, handling, and use, consult Air Products’ Safetygram 7: Liquid Nitrogen, available on our web site at http://www.airproducts.com/safetygrams.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures
Provide natural or mechanical ventilation to prevent oxygen deficient atmospheres below 19.5% oxygen.
Keep self contained breathing apparatus readily available for emergency use.

Personal protective equipment

Respiratory protection : Use self-contained breathing apparatus. Air purifying respirators will not provide protection. Users of breathing apparatus must be trained.

Hand protection : Sturdy work gloves are recommended for handling cylinders.
If the operation involves possible exposure to a cryogenic liquid, wear loose fitting thermal insulated or cryo-gloves
The breakthrough time of the selected glove(s) must be greater than the intended use period.

Eye protection : Safety glasses recommended when handling cylinders.

Skin and body protection : Never allow any unprotected part of the body to touch uninsulated pipes or vessels which contain cryogenic fluids.
The extremely cold metal will cause the flesh to stick fast and tear when one attempts to withdraw from it.
Safety shoes are recommended when handling cylinders.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Liquefied gas.
Color : Colorless
Odor : No odor warning properties.
Molecular Weight : 28 g/mol
Relative vapor density : 0.97 (air = 1)
Relative density : 0.8 (water = 1)
Vapor pressure : Not applicable.
Boiling point/range : -196 °C
Critical temperature : -147 °C
Melting point/range : -210 °C
Water solubility : 0.02 g/l

10. STABILITY AND REACTIVITY

Stability : Stable under normal conditions.
Materials to avoid : Carbon Steel.

11. TOXICOLOGICAL INFORMATION

Acute Health Hazard

Ingestion : No data is available on the product itself.
Inhalation : No data is available on the product itself.
Skin/Dermal : No data is available on the product itself.

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

Aquatic toxicity : Not applicable.
Toxicity to other organisms : Not applicable.

Persistence and degradability

Biodegradability : No data is available on the product itself.
Mobility : No data available.
Bioaccumulation : No data is available on the product itself.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products : Return unused product in original cylinder to supplier.
Contact supplier if guidance is required.
Contaminated packaging : Return cylinder to supplier.
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14. TRANSPORT INFORMATION

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**Further Information**

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact an Air Products customer service representative.

15. REGULATORY INFORMATION

| OHS Act | : Occupational Health and Safety Act 85 of 1993 (and Regulations) |
| SANS 10265 | : The classification and labelling of dangerous substances and preparations for sale and handling |
| SANS 10019 | : Transportable containers for compressed, dissolved and liquefied gases – Basic design, manufacture, use and maintenance |
| SANS 1518 | : Transport of dangerous goods – Design, construction, testing, approval and maintenance of road vehicles and portable tanks |
| SANS 10228 | : The identification and classification of dangerous goods for transport |
| SANS 10229-1&2 | : Transport of dangerous goods – Packaging and large packaging for road and rail transport Part 1 : Packaging / Part 2 : Large Packaging |
| SANS 10263-2 | : The warehousing of dangerous goods Part 2: The storage and handling of gas cylinders |

**NB: Refer to latest edition**

16. OTHER INFORMATION

| R-phrase(s) | : Not a hazardous substance in accordance with SANS 10265:1999 |

Ensure all national/local regulations are observed.

Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

(Reference www.airproducts.com - Air Products PLC Nitrogen (Refrigerated)
MSDS Number 30000000100 / Version 1.10 / Revision Date 09.11.2009)